

STUDENT ID NO										

# **MULTIMEDIA UNIVERSITY**

## FINAL EXAMINATION

**TRIMESTER 2, 2018/19** 

ENT3036 – SEMICONDUCTOR DEVICES (NE)

14 MAR 2019 9.00 am – 11.00 am (2 Hours)

#### INSTRUCTION TO STUDENTS

- 1. This Question paper consists of 6 pages with 4 Questions only.
- 2. Answer all the questions and all the questions carry equal marks of 25. The distribution of the marks for each question is given.
- 3. Please print all your answers in the Answer Booklet provided.

(a) A p<sup>+</sup>n silicon junction diode is doped with  $N_a = 10^{18}$  cm<sup>-3</sup> and  $N_d = 10^{16}$  cm<sup>-3</sup>. The minority carrier hole diffusion length  $L_p = 11.1$  µm and minority carrier hole diffusion coefficient  $D_p = 12$  cm<sup>2</sup>/sec. The junction area is  $A = 10^{-4}$  cm<sup>2</sup>. Calculate the reverse saturation current and the forward-bias current for  $V_A = 0.5$  V. Sketch and label the results onto a current versus voltage graph of the diode.

$$(J_S = \frac{eD_p p_{n0}}{L_p} + \frac{eD_n n_{p0}}{L_n})$$

[5+2 marks]

- (b) Draw the band diagrams of a npn BJT under zero bias and under forward active mode bias. [3 marks]
- (c) A silicon npn bipolar transistor (Fig. Q1) is uniformly doped and biased in the forward active region. The B-C junction reverse biased by 4 volts. The metallurgical base width is 1.10  $\mu$ m. The transistor doping are  $N_E = 5 \times 10^{17}$  cm<sup>-3</sup>,  $N_B = 5 \times 10^{16}$  cm<sup>-3</sup> and  $N_C = 5 \times 10^{15}$  cm<sup>-3</sup>.

$$x_{n} = \begin{bmatrix} 2\varepsilon_{S}(V_{bl} + V_{R}) \left(\frac{N_{a}}{N_{d}}\right) \left(\frac{1}{N_{a} + N_{d}}\right) \end{bmatrix}^{\frac{1}{2}} \text{ and } x_{p} = \begin{bmatrix} 2\varepsilon_{S}(V_{bl} + V_{R}) \left(\frac{N_{d}}{N_{a}}\right) \left(\frac{1}{N_{a} + N_{d}}\right) \end{bmatrix}^{\frac{1}{2}}$$
Emitter

Base

Collector

$$x_{E} = \begin{bmatrix} x_{E} & x' = 0 & x = 0 & x = x_{B} & x'' = 0 \\ x'' = x_{E} & x'' = x_{E} & x'' = x_{E} \end{bmatrix}$$

$$x' = x_{E} = \begin{bmatrix} x' = 0 & x = 0 & x = x_{B} & x'' = 0 \\ x'' = x_{E} & x'' = x_{E} \end{bmatrix}$$

Figure Q1

- (i) For T = 300 K, calculate the B-E voltage at which the minority carrier concentration at x = 0 is 10 percent of the majority carrier hole concentration.
- (ii) At this bias, determine the minority carrier hole concentration at x' = 0.
- (iii) Find the width x<sub>p</sub> at the B-C space charge region and determine the neutral base width for this bias if x<sub>p</sub> at the B-E junction is 0.053 μm.

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(iv) Sketch and label the diagram of minority carrier distribution of the BJT.

[4+3+5+3 marks]

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(a) State two main differences of BJT and FET

[2 marks]

(b) By means of a diagram of a n-channel JFET and the ideal current voltage characteristics at different  $V_{GS}$  (label the saturation and non-saturation region in the graph), explain the operation of the JFET and the pinchoff effect at different  $V_{GS}$ .

[5+5 marks]

(c) Consider an  $n^+p$  junction of a silicon JFET at T=300 K with impurity doping concentrations of  $N_a=10^{16}\,cm^{-3}$  and  $N_d=10^{18}\,cm^{-3}$ . The channel thickness is 0.4  $\mu m$ . Find the internal pinchoff voltage  $(V_{po})$  and the pinchoff voltage  $(V_p)$ .

$$V_{po} = \frac{ea^2N_x}{2\epsilon_s}$$

where a is the channel thickness and  $N_x$  is the doping concentration of the channel.

[4 marks]

- (d) Briefly define the followings for JFET:
  - (i) Transconductance
  - (ii) The maximum operating frequency  $(f_T)$
  - (iii) Velocity saturation effects
  - (iv) Channel length modulation
  - (v) Substhreshold and gate current effects

 $[5 \times 1 \text{ marks}]$ 

(e) Briefly describe MESFET and its advantages as compared to JFET.

[2+2 marks]

Continued...

- (a) Explain the accumulation, depletion and inversion of metal oxide semiconductor (MOS) capacitors with p-type substrate with the aid of energy-band diagrams at
  - (i) zero gate bias,
  - (ii) a negative gate bias
  - (iii) a moderate positive gate bias
  - (iv) a large positive gate bias

[10 marks]

- (c) Draw the characteristic capacitance versus gate voltage curves of an MOS capacitor with p-type substrate. Label the followings:
  - (i) the region corresponds to accumulation, depletion, moderate inversion and strong inversion respectively.
  - (ii)  $C_{ox}$ ,  $C_{sd}$ ,  $C_{min}$ ,
  - (iii)  $V_{FB}$ ,  $V_T$

[5 marks]

- (c) A MOS device with an aluminum gate ( $\phi_{ms} \cong -0.94 \,\mathrm{V}$ ) is fabricated on a p-type Si substrate with doping concentration  $4 \times 10^{16} \,\mathrm{cm}^{-2}$ . The silicon dioxide thickness  $t_{ox} = 22 \,\mathrm{nm}$ , and the trapped oxide charge  $Q_{ss} = 4 \times 10^{10} \,\mathrm{electronic}$  charges per cm.
  - (i) Calculate  $C_{ox}$  and  $Q_{ss}$ .
  - (ii) Given  $x_{\rm dT}$  (the maximum space charge width) is  $1.575 \times 10^{-5}$  cm, calculate  $\phi_{\rm fp}$  (the potential between  $E_{\rm Fi}$  and  $E_{\rm Fp}$ ),  $Q'_{SD}$  (max) (the maximum space charge in the depletion region) and obtain the threshold voltage  $V_{TN}$ .

[2 + 5 marks]

(d) An ideal n-channel MOSFET is operated with the following parameters: channel width to length ratio W/L =12, electron mobility  $\mu_n = 650 \text{ cm}^2/\text{V-s}$ ,  $C_{\text{ox}} = 4.3 \times 10^{-7} \text{ F/cm}^2$  and threshold voltage  $V_{\text{T}} = 0.40 \text{ V}$ . If the transistor is biased in the saturation region, calculate the drain current for  $V_{\text{GS}} = 1.2 \text{ V}$ .

How will the saturation current change when  $V_{GS}$  increased?

[2+1 marks]

Continued ..

- (a) (i) With the aid of band diagram and a graph of current density versus electric field, explain "negative differential resistance". [8 marks]
  - (ii) Sketch the current-voltage curve of Gunn diode. Label the threshold voltage, the maximum operating voltage and the oscillation region. [4 marks]
- (b) (i) A n-GaAs Gunn diode with drift region length of 15 µm is oscillating between 8 and 10 V; find the average electron drift velocity from Fig. Q4 and determine the frequency of oscillation. [5 marks]

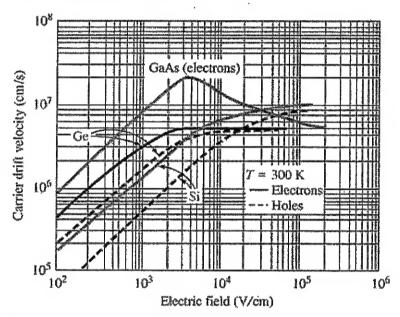


Fig. Q4 Carrier drift velocity versus electric field for Si, Ge and GaAs.

- (c) (i) Sketch the structure of an Ionization Avalanche Transit-Time (IMPATT) diode and oscillator circuit required for its operation. [4 marks]
  - (ii) An Si IMPATT diode has a drift region length of 15.0 μm and the holes drift velocity is shown in Fig. Q4. Calculate the optimum operating frequency for the diode.
    [4 marks]

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### PHYSICAL CONSTANTS:

Thermal voltage:	$V_t = 0.0259 \text{ V}$
Intrinsic concentration of Silicon at 300K:	$n_i = 1.5 \times 10^{10}  \mathrm{cm}^{-3}$
Intrinsic concentration of Silicon at 373K:	$n_i = 2.5 \times 10^{12}  \mathrm{cm}^{-3}$
Intrinsic concentration of Gallium Arsenide at 300K:	$n_i = 1.8 \times 10^6  \text{cm}^{-3}$
Boltzmann's constant:	$k = 1.3806 \times 10^{-23} \text{J/K}$
Electronic charge:	$e = 1.6 \times 10^{-19} \mathrm{C}$
Permittivity of free space:	$\varepsilon_0 = 8.85 \times 10^{-14}  \text{F/cm}$
Dielectric constant of Silicon at 300K:	$\varepsilon_{\rm r} = 11.7$
Dielectric constant of Silicon oxide at 300K:	$\varepsilon_{\rm i} = 3.9$
Dielectric constant of Gallium Arsenide at 300K	$\epsilon_{2}$ . = 13.1

End of paper.

